

**BEAUTIFUL WEATHER:** 

The social politics of

**BIG CHALLENGES, MICRO SOLUTIONS:** 

Microfactories

**HANDS OF DIRTY FACTORY FARMING** 

# **AWORD**

Since John Howard left office, no Australian Prime Minister has survived from one election to the next. After a decade of poisoned chalices, late-night knifings, parliamentary chaos, and increasing partisanship, it's safe to say that treating our democracy like a paralysed computer has done nothing to relieve the paralysis in Canberra. Quite the opposite.

ave you tried to turn it off and on again?'

Voters realised this years ago and have punished the major parties accordingly. Now, despite Tony Abbott's continued insidious presence in parliament, it seems that the penny might have dropped for the Liberal Party, having spectacularly ceded the moral high ground they so righteously held over Labor's Killing Season.

Meanwhile, Australian science has been chugging along, continuing to turn out world-class scientists and research. With science so readily politicised in parliament and the media, scientists themselves are increasingly required to act as a political voice to warn against our changing climate and the risks to the Reef, agriculture, the economy, and our way-of-life.

As if this weren't enough, despite being respected as one of the great science nations of the world, Australian science is facing its own existential threats. To name but a few, these include: declining education outcomes in STEM; long-term funding cuts to CSIRO; a lack of sustainable university funding; and little forward-thinking investment in the manufacturing and technologies of the future...

After a decade of the worst of political short-termism, now is the time for a true reset. It is up to whoever leads Australia in 2019 to take a system-level approach to Australia's scientific, economic, and environmental place in the world.

In this edition several of Australia's most respected public voices tackle some of these issues, including the eminent Geoffrey Robertson QC, David Ritter, head of Greenpeace Australia, and Professor Veena Sahajwalla from UNSW.

Whether it's climate change, the recycling crisis, or international corruption, we need to change how we see, think, and talk about the challenges we are facing as a society.

The old ways may no longer be the best ways.

Happy reading!

**Grant Mills** 

Editor-at-large

#### NOTES FOR CONTRIBUTORS

AQ welcomes submissions of articles and manuscripts on contemporary economic, political, social and philosophical issues, especially where scientific insights have a bearing and where the issues impact on Australian and global public life. All contributions are unpaid. Manuscripts should be original and have not been submitted or published elsewhere, although in negotiation with the Editor, revised prior publications or presentations may be included. Submissions may be subject to peer review. Word length is between 1000 and 3000 words. Longer and shorter lengths may be considered. Articles should be written and argued clearly so they can be easily read by an informed, but non-specialist, readership. A short biographical note of up to 50 words should accompany the work. The Editor welcomes accompanying images. Authors of published articles are required to assign copyright to the Australian Institute of Policy and Science, including signing of a License to Publish which includes acceptance of online archiving and access through JSTOR (from 2010) or other online publication as negotiated by the Australian Institute of Policy and Science. In return, authors have a non exclusive license to publish the paper elsewhere at a future date. The inclusion of references and endnotes is the option of the author. Our preference is for these to be available from the author on request. Otherwise, references, endnotes and abbreviations should be used sparingly and kept to a minimum. Articles appearing in AQ are indexed ABC POL SCI: A Bibliography of Contents: Political Science and Government. The International Political Science Abstracts publishes abstracts of political science articles appearing in AQ. Copyright is owned by the Australian Institute of Policy and Science. Persons wishing to reproduce an article, or part thereof, must obtain the Institute's permission. Contributions should be emailed to: The Editor at info@aips.net.au



### **Australian Quarterly**

#### EDITOR:

Grant Mills

#### **ASSISTANT EDITOR:**

Stephen Burke

#### **DESIGN AND PRODUCTION:**

Art Graphic Design, Canberra

#### PRINTING:

Newstyle Printing, Adelaide

#### SUBSCRIPTIONS:

www.aips.net.au/aq-magazine/ subscribe

#### **ENQUIRIES TO:**

Stephen Burke, General Manager,

AIPS.

PO Box M145,

Missenden Road NSW 2050 Australia +61 (02) 9036 9995 Phone: +61 (02) 9036 9960 Fax: Fmail: info@aips.net.au Website: www.aips.net.au/

ag-magazine/ Facebook: www.facebook.com/

**AQAustralianQuarterly** 

ISSN 1443-3605

AQ (Australian Quarterly) is published by the Australian Institute of Policy and Science.

This project is supported by the Commonwealth Government through a grant-in-aid administered by the Department of Finance and Deregulation.

#### ACN 000 025 507

The AIPS is an independent body which promotes discussion and understanding of political, social and scientific issues in Australia. It is not connected with any political party or sectional group. Opinions expressed in AQ are those of the authors.

#### **DIRECTORS OF THE AUSTRALIAN INSTITUTE OF POLICY AND SCIENCE:**

Leon R Beswick (co-Chair) Andrew Goodsall Maria Kavallaris (co-Chair) Jennelle Kyd Suresh Mahalingam Ross McKinnon Peter M McMahon Sarah Meachem Peter D Rathjen



Governments and industry around Australia are desperately grappling with the growing waste and recycling problem that has resulted from China's ban this year on imports of foreign waste. The ban has resulted in large increases in stockpiles around the nation; meanwhile prices for waste such as glass are at a low point (it is now cheaper to import than recycle glass) and government emergency funding packages and reviews are underway to work out solutions.

Closing the loop in

Australia's waste crisis

ARTICLE BY: PROFESSOR VEENA SAHAJWALLA

his crisis has brought into sharp focus that Australia's waste is Australia's problem, at the very same time that consumers, more than ever, are seeking to reduce environmental impacts and create more sustainable outcomes across all areas of our society.

In June, the Senate Standing Committee on Environment and Communications Inquiry into Waste and Recycling, released its report.1 It is a sobering read.

There are a number of commendable recommendations within the report, including its 'headline' recommendations to ban single use plastics by 2023 and a call for a national

IMAGE: © Kevin Doolev-Flickr

A solution is available right now to reduce waste stockpiles, encourage innovation, boost Australian manufacturing and create jobs.

## GET SMaRT > SMART.UNSW.EDU.AU

UNSW's Centre for Sustainable Materials Research and Technology (SMaRT) Centre is collaborating with various businesses and organisations to help translate our recycling and reformation technology into commercial reality.

In one example, we are partnering with disruptive glasses manufacturer and retailer Dresden to design, build and test the manufacture of spectacles from waste plastic such as nylon from fishing nets, milk bottle lids, Lego pieces and other commonly discarded items.

Dresden, its commercial partners, and UNSW recently successfully applied for a \$2.7 million grant from the Federal Department of Business's Cooperate Research Centre program to build a fully automated manufacturing centre where recycled waste plastics are transformed into high quality, stylish, low-cost spectacle frames of exceptional durability.<sup>11</sup>

The novel plastic recycling technology has the potential to be applied more widely to produce other high performance products whilst reducing waste and environmental degradation. While Dresden currently uses some reformed waste plastic in its frames, the challenge for UNSW's SMaRT as part of this program, is to develop a reliable way to use 100 per cent waste plastic in the manufacturing process that is a simplified and closed loop with zero waste. The project partners recently commenced the project and aim to conclude it by achieving the aim to have developed a full commercial production facility.

In other examples, SMaRT is separately collaborating with Planet Ark<sup>12</sup> and Nespresso<sup>13</sup> on two projects related to the waste from coffee drinking. With Planet Ark, we are collaborating to find and develop new end uses for coffee waste and to trial them in potential manufacturing

And with Nespresso, we are looking at ways to capture and collect coffee capsules to reform the metals into valuable materials for reuse. We are looking at a new process that does not involve a traditional smelting processes that are expensive, complex, and unable to meet the dynamic needs of smaller scale processes to reform waste into high value materials.

container deposit scheme. But it could have gone further, given that a solution is available right now to reduce waste stockpiles, encourage innovation, boost Australian manufacturing and create jobs.

As detailed on page 88 of the report, technology developed by my team at UNSW's Centre for Sustainable Materials Research and Technology (SMaRT) Centre enables waste streams like plastics and glass to be reformed into valuable resources for use in manufacturing. This can be done at remote and regional locations, where the report calls for special attention on growing waste stockpiles.

Then Federal Environment Minister Josh Frydenberg, earlier this year called for the incineration of waste to generate energy to be considered by the States, but this should not be part of the solution when new, more effective and sustainable methods of dealing with waste are now available, and the report rightly does not recommend incineration.

The ACT Government's current review into waste management strategies aims to help it divert most waste away from landfill and have the local waste and recycling sector be carbon neutral by 2025.2 Disappointingly, it proposes burning waste for energy as one of its four strategies.

I applaud the ACT Government for its very proactive stance on environmental

IMAGE: © UNSW Media

sustainability and waste management – and its target to increase its already laudable rate of recycling from 70 per cent to 90 per cent – but the process of burning waste to create energy means

that recyclable materials are lost forever as forms of renewable resources

In addition, the NSW Independent Planning Commission in July formally rejected a proposal to build, in Eastern Creek in Sydney's west, what

would have been the State's first waste to energy incinerator.3 This is a great outcome because we know metals can be repurposed over and over as a renewable resource, and even many plastics can be reformed and reused a number of times.

In July, the Victorian Government announced a new multimillion-dollar recycling package to deal with the problem of growing stockpiles of waste and recycling materials due to the China waste ban.4

This follows a NSW Government announcement in March<sup>5</sup> of a support package of up to \$47 million to help local government and industry respond to these global changes. The support package is being funded by the Waste Less, Recycle More initiative and provides a range of short, medium and long-term initiatives to ensure kerbside

recycling continues and to promote industry innovation.

Again, I commend these Governments for their comprehensive packages but what they both miss is

The process of burning waste to create energy means that recyclable materials are lost forever as forms of renewable resources.

> that a solution is available right now to help not only reduce growing stockpiles, but to create local jobs through Australian innovation.

In a UNSW paper recently published in the international publication Journal of Cleaner Production, 6 I reveal our latest SMaRT Centre research about a costeffective new process for transforming mixed waste glass into high-value building materials without the need for remelting. This new recycling process has the potential to deliver economic and environmental benefits wherever waste glass is stockpiled and is modelled on our recently launched world-first e-waste microfactory.

The main problem is that materials currently 'recycled' are very low value and thus are treated that way, often ending up in landfill, whereas when treated appropriately these discarded





IMAGE: NSW Environment Minister Gabrielle Upton and Prof Veena Sahajwalla when the minister opened the e-waste microfactory in April 2018

consumer items can be transformed into high value materials to be used over and over again.

Our world-first e-waste microfactory was launched in April by NSW Environment Minister Gabrielle Upton, and is designed to transform the components of discarded electronic items like mobile phones, laptops and printers into new and reusable materials that become inputs and feedstock for the manufacture of new products.7

We are now building our first 'green' microfactory to take many of the recycled containers and materials put out in council bins, and other waste streams, and convert them into valuable materials such as plastic filament for 3D printing, and glass panels for building products.

So, what is a microfactory? Traditional manufacturing often takes place in large and immobile factory sites near raw material supplies or in remote locations that depend on resources

obtained from suppliers located far away or even overseas. But the microfactories model we've developed can operate on a site as small as 50 square metres, about the size of a triple-car garage, and can be located wherever waste may be stockpiled, resulting in relatively lower operational and maintenance overheads. Costings show an investment in a microfactory can pay off in less than three years.

Our microfactories consist of a series of small machines and devices that use patented technology. The discarded e-waste devices, for instance, are first placed into a module to break them down. The next module involves a special robot to extract useful parts, another module uses a small furnace to separate the metallic parts into valuable materials, while another reforms the plastic into a high-grade filament suitable for 3D printing.

In the case of glass, 100% of the waste input can be reformed; with plastic there is about 80% recovery. In addition, microfactories produce clean gases because we operate machinery at temperatures that don't produce toxins.

Our microfactories can not only produce high performance materials and products, they eliminate the necessity of expensive machinery, save on the extraction from the environment of yet more natural materials, and reduce the need for burning waste or dumping it in landfill.

Glass stockpiles alone amount to more than one million tonnes per year nationally. Australia produces nearly 65 million tonnes of industrial and domestic solid waste each year. Our new process can transform large quantities of mixed waste glass into glass-based tiles similar in look and performance to various natural and engineered stone products on the market.

So, a solution is at hand, in terms of having the technology to deal with this national problem and being able to operate directly at the sites where the stockpiles are growing. Importantly, this solution can also create a revenue stream from the reformed materials.

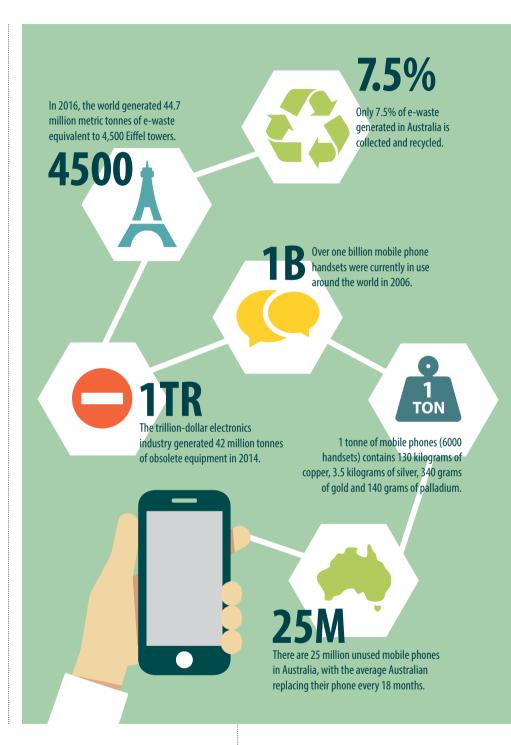
The social and economic benefits from this technology come on top of the environmental benefits. Waste microfactories can transform the manufacturing landscape in Australia, especially in remote locations where typically the logistics of having waste transported or processed are

Costings show an investment in a microfactory can pay off in less than three years. prohibitively expensive. This is especially beneficial for island markets and remote and regional towns.

Through the microfactory technology, we can enhance our economy, stimulate manufacturing innovation in Australia and be part of the global supply chain of valuable materials. This UNSW work is aligned with the Advanced Manufacturing Growth Centre (AMGC)8, which is a key plank of the Australian Government's Industry Growth Centres Initiative and is part of a \$248 million initiative to establish Growth Centres in Australia.

In July, at a special AMGC-sponsored summit at UNSW9 exploring the reinvention of Australian manufacturing, industry leaders from CSIRO, NSW **Environmental Protection Authority** (EPA), Innovative Manufacturing CRC, UNSW Science, Engineering and others met to discuss industry challenges and for a tour of the SMaRT e-waste microfactory.

"One-in-10 Australians are employed in manufacturing and this number will continue to grow," said Michael Sharpe, NSW Director of AMGC. "Collaboration is now essential for manufacturing. We are breaking down barriers by getting industry and researchers working together and producing new materials and processes. We are evolving from an industry stuck in our own factories to breaking down barriers and working together."



FACT: In Oceania, the total e-waste generation was 0.7 million tonnes in (Mt) 2016. The top country with the highest e-waste generation in absolute quantities was Australia (0.57 Mt). In 2016, Australia generated 23.6 kg per person and New Zealand 20.1 kg per person.



At the Summit, Alan Wigg, Project Officer at NSW EPA, addressed the implications of China's 'National Sword' policy and the country's recent restrictions on imports of recycled materials and manufacturing.

"There is difficulty finding end markets for recyclable material, and limited local reprocessing. The fundamental problem that needs to be addressed is the state's dependence on exporting recyclable materials," said Mr Wigg. "A global shift towards circular economy is occurring, and National Sword presents a unique opportunity for NSW to develop local end markets for recycled products and stimulate industry investment."

Mr Wigg said a new NSW Government grant, the Product Improvement Program,<sup>10</sup> would target the local manufacturing sector as

Unless all levels of government involved in waste and recycling put incentives in place, business and councils will be slow to capitalise on the potential to lead the world in reforming waste.

well as waste recycling facilities. The program will allocate \$4.5 million for projects that reduce the amount of unrecyclable material left at the end of the recycling process, with grants supporting up to 50% of the capital costs for equipment or infrastructure.

"One of the main changes to previous programs is including the manufacturing sector," said Mr Wigg. "A major program objective is to increase the use of recovered plastics, glass, and mixed paper/cardboard in the manufacture of products within NSW. We are encouraging collaboration between suppliers of recycled material and potential users of that material"

The SMaRT and AMGC partnership has helped attract industry interest in the microfactory technology, and SMaRT is now in partnership with several businesses and organisations including e-waste recycler TES, mining manufacturer Moly-Cop, and Dresden, which makes spectacles (see breakout case study).

But unless all levels of government involved in waste and recycling put incentives in place, business and

councils will be slow to capitalise on the potential to lead the world in reforming waste into something valuable and reusable.

The Commonwealth Department of the Environment and Energy recently started the first review of the Product Stewardship Act 2011, along with changes to the National Television and Computer Recycling Scheme. These reviews, looking at the effects of the disposal of products and their associated waste, are another opportunity for greater sustainable practices and reducing the amount of waste going into landfill and stockpiling.

New materials, critical parts and components can then be exported to the rest of the world, contributing to an ecosystem that supports the economy and is part of the global supply chain.

Growing and creating new products enables businesses of all sizes to develop innovative solutions, build on the back of existing practices, and turn Australian innovation into a solution for one of our most pressing global problems. 🕰



#### **AUTHOR:**

Australian Research Council (ARC) Laureate Professor Veena Sahajwalla is an internationally recognised materials scientist, engineer and innovator revolutionising recycling science. She is renowned for pioneering the high temperature transformation of waste in the production of a new generation of 'green materials.' Veena recently launched the world's first e-waste

HTTPS://RESEARCH.UNSW.EDU.AU/PEOPLE/SCIENTIA-PROFESSOR-VEENA-SAHAJWALLA

IMAGE: © Climate Outreach-Flickr